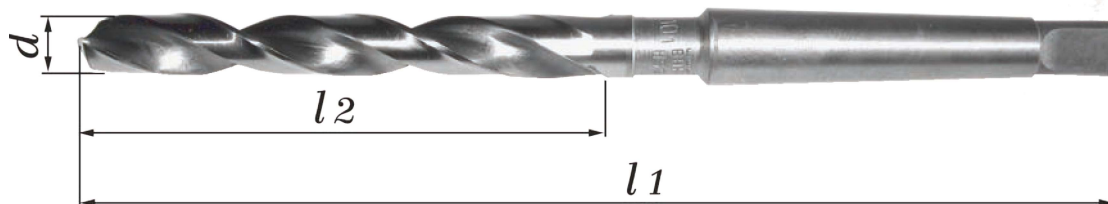






**Baildon profi / top NWKc\***

PN-86/M-59601; DIN 345 RN



-  Wiertła kręte z chwytem stożkowym Morse'a do żeliwa i stali wykonane technologią szlifowania.
-  Twist drills with Morse taper shank; intended for steel and cast iron ; made by grinding method.
-  Spiralbohrer mit Morse-Kegelschaft für Gusseisen und Stahl, geschliffen.
-  Спиральные сверла с коническим хвостовиком Morse для чугуна и стали, изготовлены по технологии шлифования.

SM	Stożek Morse`a nr / Morse taper no. / Morse-Kegel / Конус Morse №
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Pierwsza część kodu / First part of code / Kode - erster Teil / Первая часть кода

Wykonanie; Execution Anfertigung; Исполнение	HSS	HSS TiN	HSS TiAlN	HSS-E	HSS-E TiN	HSS-E TiAlN
SM 1	03102210...	3102212...	03102213...	3102220...	3103222...	3103223...
SM 2	03202210...	3202212...	03202213...	3202220...	3203222...	3203223...
SM 3	03302210...	3302212...	03302213...	3302220...	3303222...	3303223...
Zakres średnic mm Range of diameters mm Durchmesser mm Предел диаметров мм	3,0 - 31,75	5,0 - 30,0	5,0 - 30,0	3,0 - 31,75	5,0 - 30,0	5,0 - 30,0
	Profi	Profi	Profi	Profi	Top	Top

kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm	SM
...003000	3,000 **	114	33	1BE
...003100	3,100 **	117	36	
...003200	3,200 **			
...003300	3,300 **			
...003400	3,400 **	120	39	
...003500	3,500 **			
...003600	3,600 **			
...003700	3,700 **			
...003800	3,800 **			
...003900	3,900 **			
...004000	4,000 **	124	43	
...004100	4,100 **			
...004200	4,200 **			
...004300	4,300			
...004400	4,400			
...004500	4,500			
...004600	4,600	128	47	
...004700	4,700			
...004750	4,750			
...004800	4,800			
...004900	4,900			
...005000	5,000			
...005100	5,100	133	52	
...005200	5,200			
...005300	5,300			
...005400	5,400			
...005500	5,500			
...005500	5,500			
...005500	5,500			







kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm	SM
...005600	5,600	138	57	1BE
...005700	5,700			
...005800	5,800			
...005900	5,900			
...006000	6,000			
...006100	6,100	144	63	
...006200	6,200			
...006300	6,300			
...006400	6,400			
...006500	6,500			
...006600	6,600	150	69	
...006700	6,700			
...006800	6,800			
...006900	6,900			
...007000	7,000			
...007100	7,100	156	75	
...007200	7,200			
...007300	7,300			
...007400	7,400			
...007500	7,500			
...007600	7,600	162	81	
...007700	7,700			
...007800	7,800			
...007900	7,900			
...008000	8,000			
...008100	8,100	168	87	
...008200	8,200			
...008300	8,300			
...008400	8,400			
...008500	8,500			
...008600	8,600	175	94	
...008700	8,700			
...008800	8,800			
...008900	8,900			
...009000	9,000			
...009100	9,100	182	101	
...009200	9,200			
...009300	9,300			
...009400	9,400			
...009500	9,500			
...009600	9,600	189	108	
...009700	9,700			
...009800	9,800			
...009900	9,900			
...010000	10,000			
...010100	10,100	212	114	
...010200	10,200			
...010300	10,300			
...010400	10,400			
...010500	10,500			
...010600	10,600	212	114	
...010700	10,700			
...010800	10,800			
...010900	10,900			
...011000	11,000			
...011100	11,100	175	94	
...011200	11,200			
...011300	11,300			
...011400	11,400			
...011500	11,500			
...011600	11,600	182	101	
...011700	11,700			
...011800	11,800			
...011900	11,900			
...012000	12,000			
...012100	12,100	189	108	
...012200	12,200			
...012300	12,300			
...012400	12,400			
...012500	12,500			
...012600	12,600	212	114	
...012700	12,700			
...012800	12,800			
...012900	12,900			
...013000	13,000			
...013100	13,100	189	108	
...013200	13,200			
...013300	13,300			
...013400	13,400			
...013500	13,500			
...013600	13,600	189	108	
...013700	13,700			
...013750	13,750			
...013800	13,800			
...013900	13,900			
...014000	14,000	212	114	
...014250	14,250			
...014500	14,500			
...014750	14,750			
...015000	15,000			

Kod wyrobu / product code / Erzeugniskode / код продукта	d mm	l <sub>1</sub> mm	l <sub>2</sub> mm	SM
...015250	15,250	218	120	2BE
...015500	15,500			
...015750	15,750			
...016000	16,000			
...016250	16,250	223	125	
...016500	16,500			
...016750	16,750			
...017000	17,000			
...017250	17,250	228	130	
...017500	17,500			
...017750	17,750			
...018000	18,000			
...018250	18,250	233	135	
...018500	18,500			
...018750	18,750			
...019000	19,000			
...019250	19,250	238	140	
...019500	19,500			
...019750	19,750			
...020000	20,000			
...020250	20,250	243	145	
...020500	20,500			
...020750	20,750			
...021000	21,000			
...021250	21,250	248	150	
...021500	21,500			
...021750	21,750			
...022000	22,000			
...022250	22,250	253	155	
...022500	22,500			
...022750	22,750			
...023000	23,000			
...023250	23,250	276	155	
...023500	23,500			
...023750	23,750			
...024000	24,000			
...024250	24,250	281	160	
...024500	24,500			
...024750	24,750			
...025000	25,000			
...025250	25,250	286	185	
...025500	25,500			
...025750	25,750			
...026000	26,000			
...026250	26,250	291	170	
...026500	26,500			
...026750	26,750			
...027000	27,000			
...027250	27,250	296	175	
...027500	27,500			
...027750	27,750			
...028000	28,000			
...028250	28,250	301	180	
...028500	28,500			
...028750	28,750			
...029000	29,000			
...029250	29,250	306	185	
...029500	29,500			
...029750	29,750			
...030000	30,000			
...030250	30,250	306	185	
...030500	30,500			
...030750	30,750			
...031000	31,000			
...031250	31,250	306	185	
...031500	31,500			
...031750	31,750	306	185	

\* - Wiertła powyżej wymiaru 8,4 mm ze stali HSS oraz wszystkie wiertła ze stali HSS-E wykonujemy na zamówienie.

\*\* - wymiar nieobjęty normą PN

**WZÓR ZAMÓWIENIA / EXAMPLE OF ORDER / BESTELLMUSTER / ОБРАЗЕЦ ЗАЯВКИ**

	Baildon profi NWKc Ø 31,75 HSS lub kod wyrobu 03302210031750 – 10 sztuk
	Baildon profi NWKc Ø 31,75 HSS or the product code 03302210031750 – 10 pieces
	Baildon profi NWKc Ø 31,75 HSS bzw. Erzeugniskode 03302210031750 – 10 Stück
	Baildon profi NWKc Ø 31,75 HSS или код продукта 03302210031750 – 10 штук